



Dart Aerospace Ltd.
1270 Aberdeen St
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RBW6705G02732-3G-1

Job Sheet 184988



DAS
21
9-89

Part No: RBW6705G02732-3G-1

Job Qty: 4 ea

Part Name: Stroke Gag, T/R Actuator



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/19/18

Job Tracking No:

Due Date: 11/23/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW6705G02732-3G Rev C IPP Rev A 17.11.20 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		11/23/18	0.00	0.00	Start Up Machining		DAS
110	Mori Seiki	4 pcs		11/23/18	0.00	2.00	MORI SL2500Y		56
120	QC	4 pcs		11/23/18	0.00	0.00	QC2		9-89
122	Mori Seiki	4 pcs		11/23/18	0.00	2.00	MORI SL-154		
124	QC	4 pcs		11/23/18	0.00	0.00	QC2 Machining-5		
126	Mill Conv	4 pcs		11/23/18	0.00	2.00	Mill Conv 1		
128	QC	4 pcs		11/23/18	0.00	0.00	QC2 Machining-5		
130	QC	4 pcs		11/23/18	0.00	0.00	QC8		
140	Packaging	4 pcs		11/23/18	0.00	0.00	Packaging3		
150	QC21-SA	4 Ea		11/23/18	0.00	0.00	QC21		

Part Op 110 - 1-Machine as per folio FB680 FOLIO REV: AA DWG REV: C 2-Deburr 21
Descriptions: 122 - 1-Machine as per folio FB680 FOLIO REV: AA DWG REV: C 2-Deburr 9-89
126 - 1-Machine as per DWG 2-Deburr

Tig in Blue Bin 50

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MDELINR1.625W	M Delrin Round Bar, White	6640 ft (.166 ea) <i>.996</i>	90-Start up Operation	<i>S1224174</i> <i>Reste 60.8"</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MDELINR1.625W	1	8	0



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CANADA
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Container No: S128526



Part: RBW6705G02732 - 3G - 1

Job No: 184988

Serial No/Batch: S128526

Revision: C

Inspector:

Exp Date:

Instructions:

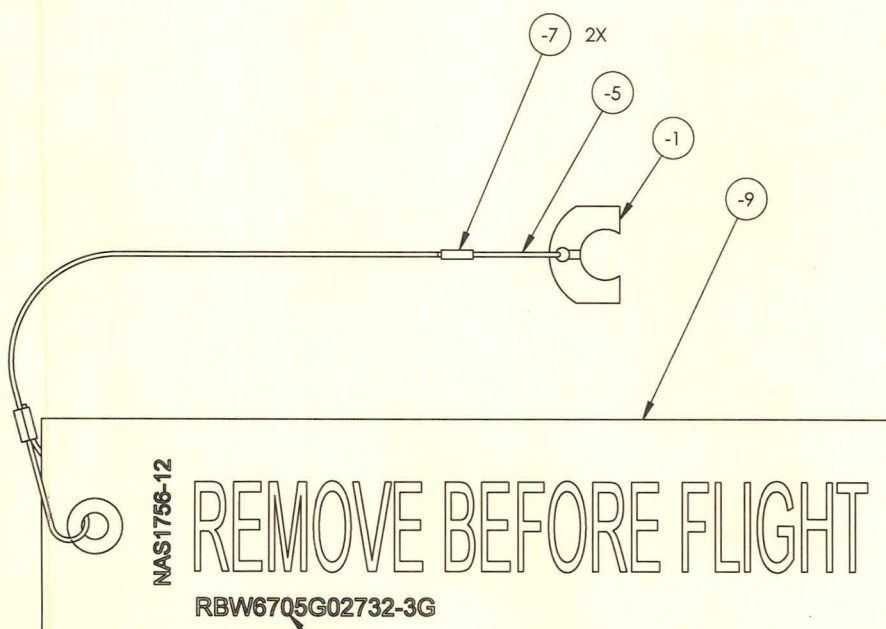
Date: 11/16/18

Plex 11/15/18 3:12 PM dart.lacelle.linda

8AD
88
98-6

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
A		CORRECTED T/N ON -9. ADDED NOTE 2 & MADE SECTION A-A VIEW FOR CLARITY PER GE.	4/25/2011	RJC	RW
B		DELETED -3 KEY RING.	8/29/2012	RJC	SE
C	14-0135	CH'D TITLE BLOCK WAS RED BARN IS DART. CH'D T/N WAS RBW6705G02731-3G IS RBW6705G02732-3G. -1 ADDED DETAIL B. CH'D DIMS WAS .180 IS .188. WAS .997 IS .992. WAS 1.288 IS 1.531. WAS 1.498 IS 1.767. ADDED DIMS 1.35 & .02 X 45°.	8/18/2014	DPD	RJC



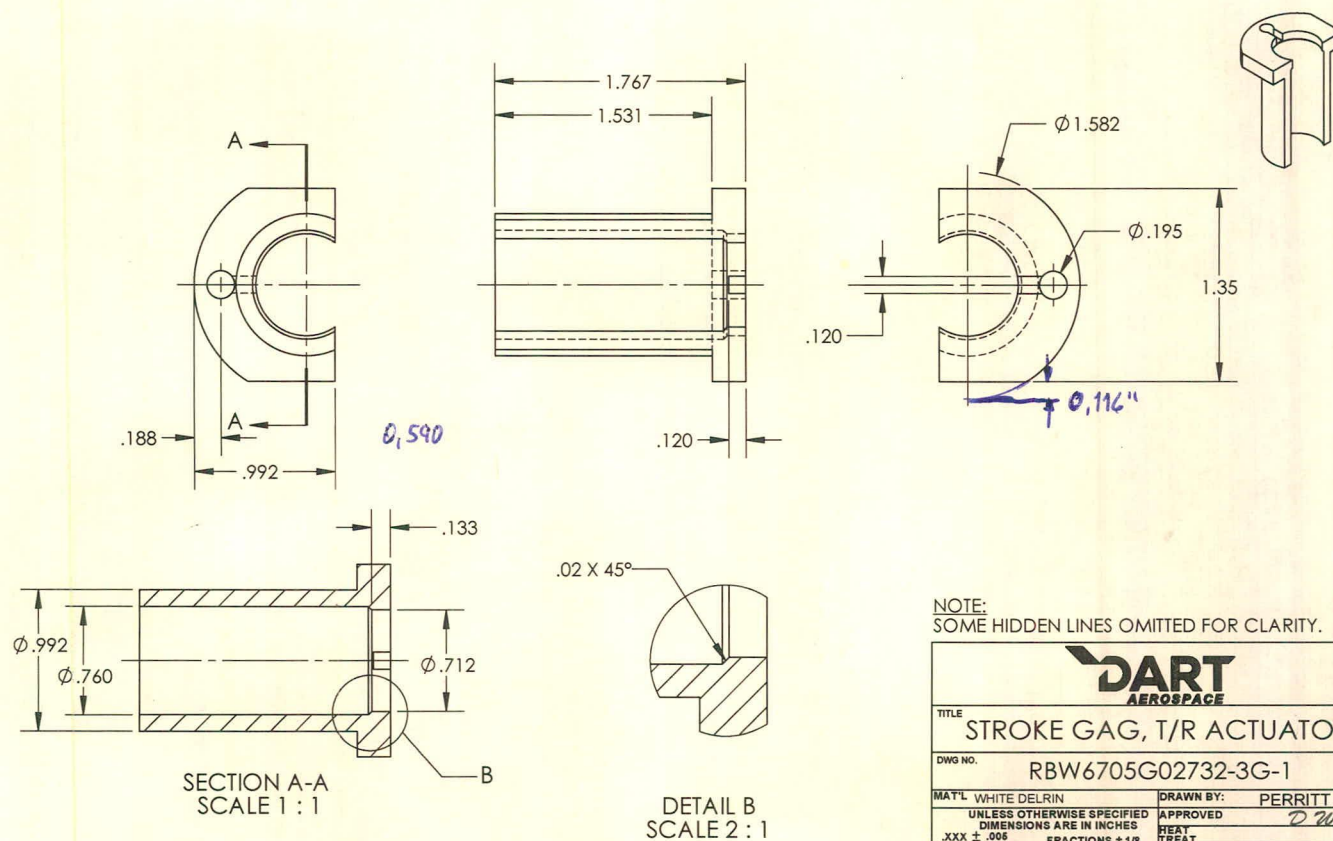
- NOTES:
1. PART OF KIT RBW6705G00132-3G.
 2. QUANTITY 1 PER KIT.

DART AEROSPACE	
TITLE STROKE GAG, T/R ACTUATOR	
DWG NO. RBW6705G02732-3G	REV C
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 1° .X ± .1	DRAWN BY: PERRITT APPROVED: <i>D. Weil</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .016 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AGUSTA
SCALE 1:4	DATE 2/9/2011
SHEET 1 OF 2	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	STROKE GAG, T/R ACTUATOR	WHITE DELRIN	Ø1-3/4 X 1-5/8	2
		B/O	-5	1	LANYARD WIRE	COATED STEEL	Ø1/16 X 10 REID #CL2C	1
		B/O	-7	2	FERRULE	ALUMINUM	Ø1/16 X 3/8 MCMASTER-CARR #3896131	1
		B/O	-9	1	REMOVE BEFORE FLIGHT	NYLON	NAS 1756-12 AIRCRAFT HARDWARE	1

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A		CORRECTED T/N ON -9, ADDED NOTE 2 & MADE SECTION A-A VIEW FOR CLARITY PER GE.	4/25/2011	RJC
C	14-0135	1. ADDED DETAIL B, CH'D DIMS WAS .180 IS .188, WAS .997 IS .992, WAS 1.288 IS 1.531, WAS 1.498 IS 1.767, ADDED DIMS 1.35 & .02 X 45°.	8/18/2014	DPD



NOTE:
SOME HIDDEN LINES OMITTED FOR CLARITY.

DART AEROSPACE	
TITLE STROKE GAG, T/R ACTUATOR	
DWG NO. RBW6705G02732-3G-1	REV C
MAT'L WHITE DELRIN	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D. Weil</i>
.XXX ± .005	HEAT TREAT
.XX ± .01	FINISH
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .016 x 45°	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AGUSTA
SCALE 1:1	DATE 1/28/2010
SHEET 2 OF 2	

1,965
-0.116

